

EHLCATHOL

*Chemical transformation of enzymatic hydrolysis lignin (EHL)
with catalytic solvolysis to fuel commodities under mild conditions*

WP6: Measurements and modeling of fuel combustion and emission

Oxidation of guaiacol in a Jet-stirred reactor



This project has received funding from the European Union's Horizon 2020 research and innovation program under grant agreement no 101006744

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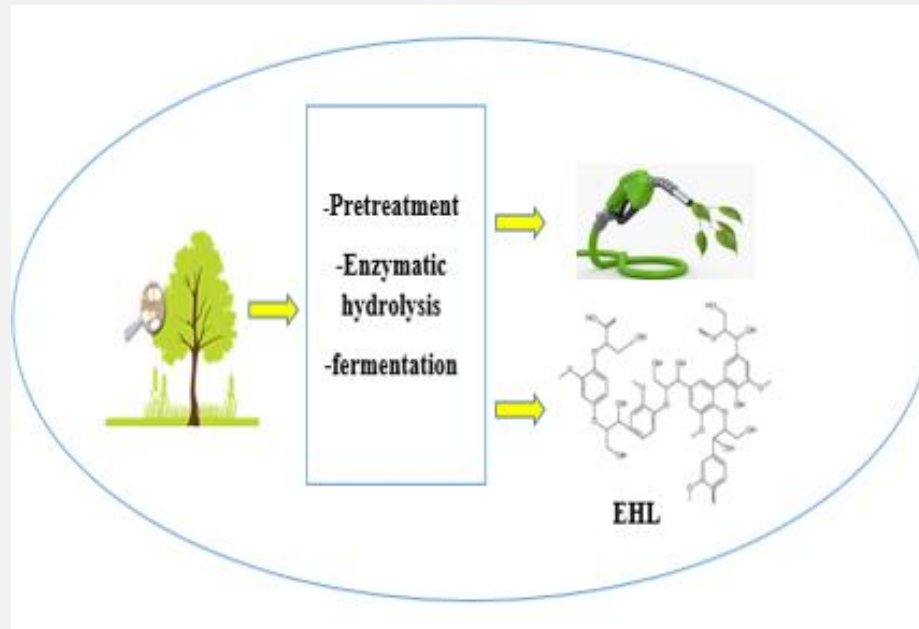
Presentation outline

- I. State of the art
- II. Experimental study of Guaiacol oxidation:
 - experimental setup
 - results
- III. Conclusion and perspectives


























1. State of the art

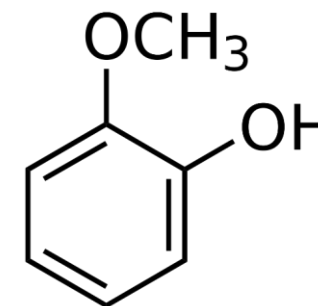
- EHL CATHOL project → **WP6**: Measurements and modelling of fuel combustion and emission (LRGP).
- Bioethanol production process → Enzymatic hydrolysis lignin.



1. State of the art

No.	Structure	Yield (wt%)	No.	Structure	Yield (wt%)	No.	Structure	Yield (wt%)	No.	Structure	Yield (wt%)	No.	Structure	Yield (wt%)
1		0.26	8		2.41	14		0.13	19		4.01	23		2.22
2		0.13	9		0.22	15		0.16	20		5.05			
3		0.89	10		0.69	16		0.99	21		5.52			
4		0.15	11		0.46	17		0.69	22		0.48			
5		2.42	12		0.20	18		0.17						
6		0.68	13		0.30									
7		0.24												

Mainly
oxygenated
aromatics



Chemical structure of Guaiacol.

	Pyrolysis	Oxidation
Flow reactor	Klein et al., 1980 Ceylan et al., 1982	—
Jet-Stirred reactor	Nowakowska et al., 2018	Nowakowska et al., 2018

Sang, Y., et al. 2020. Catalytic Depolymerization of EHL into Monomers over an Unsupported Nickel Catalyst in Supercritical Ethanol. Industrial & Engineering Chemistry Research.

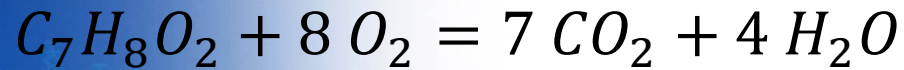
Guaiacol oxidation



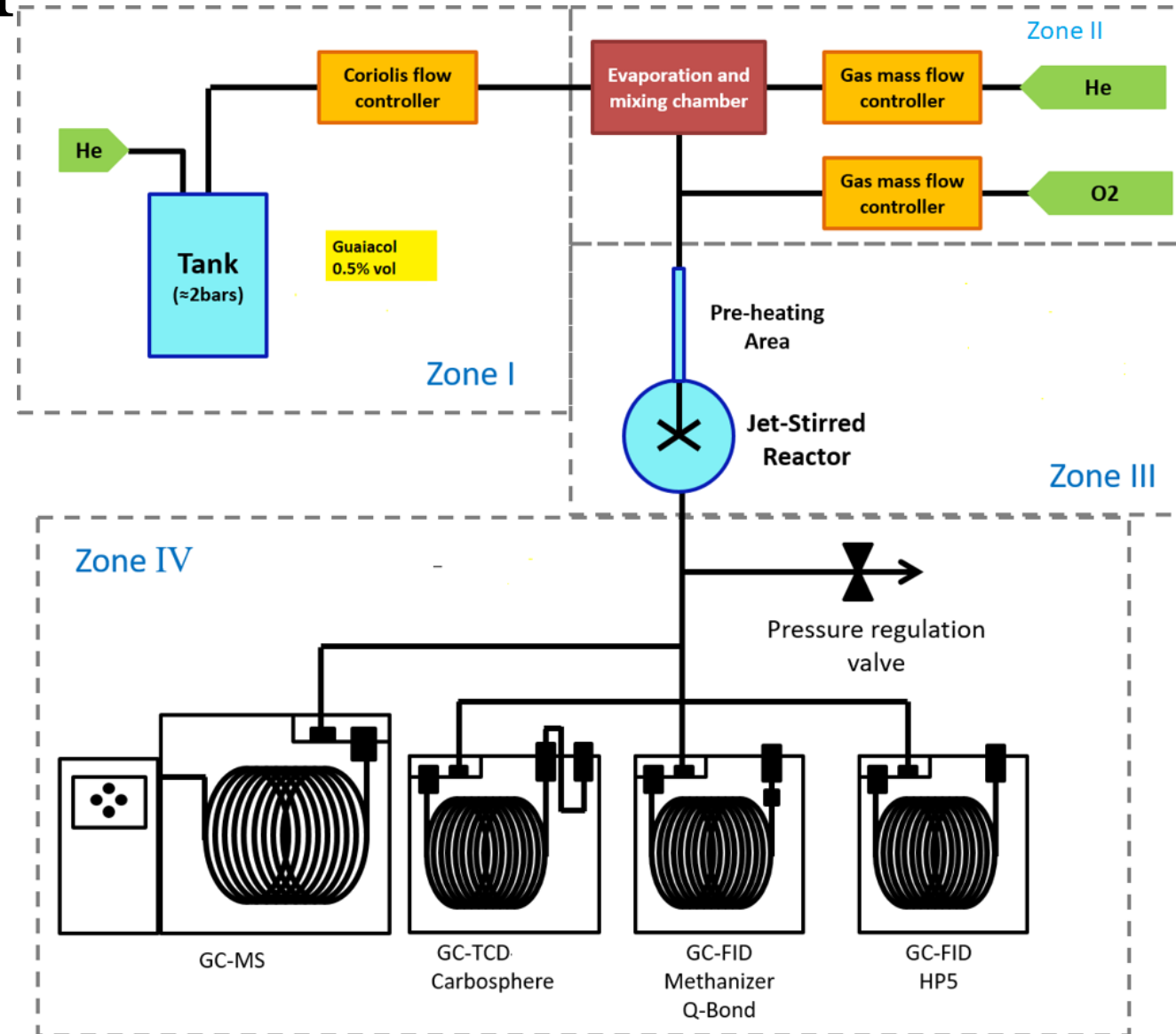
Jet-stirred reactor

2. Experimental setup

Complete oxidation reaction:



Temperature (τ)	600-950 K
Residence time (τ)	2s
Pressure (P)	1.07 bar
Equivalence ratio (φ)	1



3. Analytical devices

- Quantification

↓
GC-1D

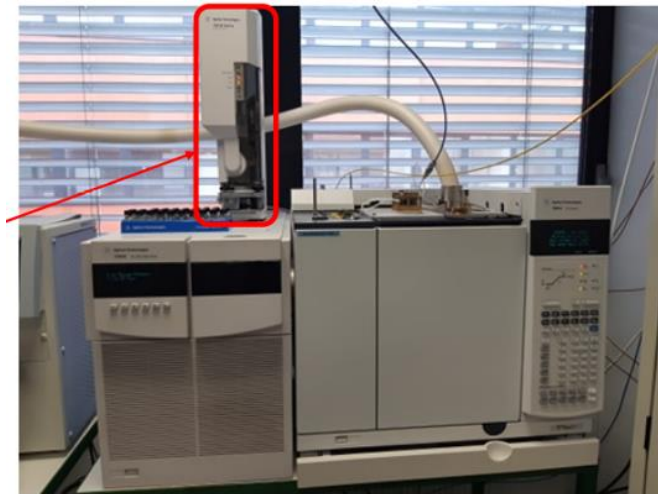
- **TCD:** Carbosphere packed column:
light products (C_1 - C_2)
- **FID** Q-Bond capillary column
preceded by a methanizer : (C_1 - C_6)



- Identification

↙ ↓

- **GC-MS-FID**



- **2D-GC (improved separation)**



4. Analysis of heavy species

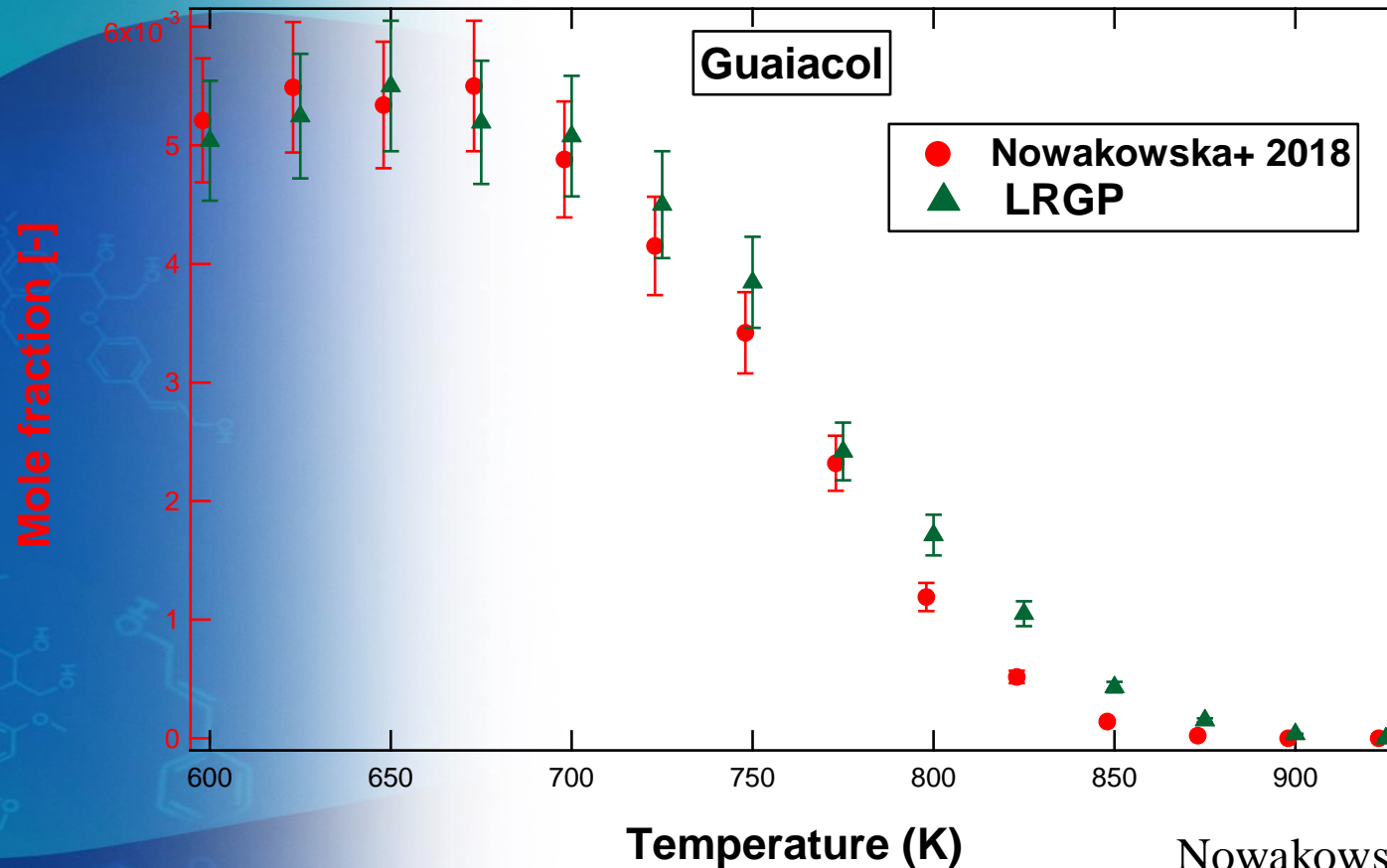


Trap at liquid
nitrogen temperature



- ✓ Preparation of samples
- ✓ 100 μL standard solution (*n*-octane)
- ✓ 5 mL of acetone

5. Guaiacol reactivity



Residence time (tau)	2s
Pressure (P)	1.07 bar
Inlet concentration	0.5% (vol)

Nowakowska, M., Herbinet, O., Dufour, A., Glaude, P.-A. 2018. *Kinetic Study of the Pyrolysis and Oxidation of Guaiacol*. *The Journal of Physical Chemistry A*.

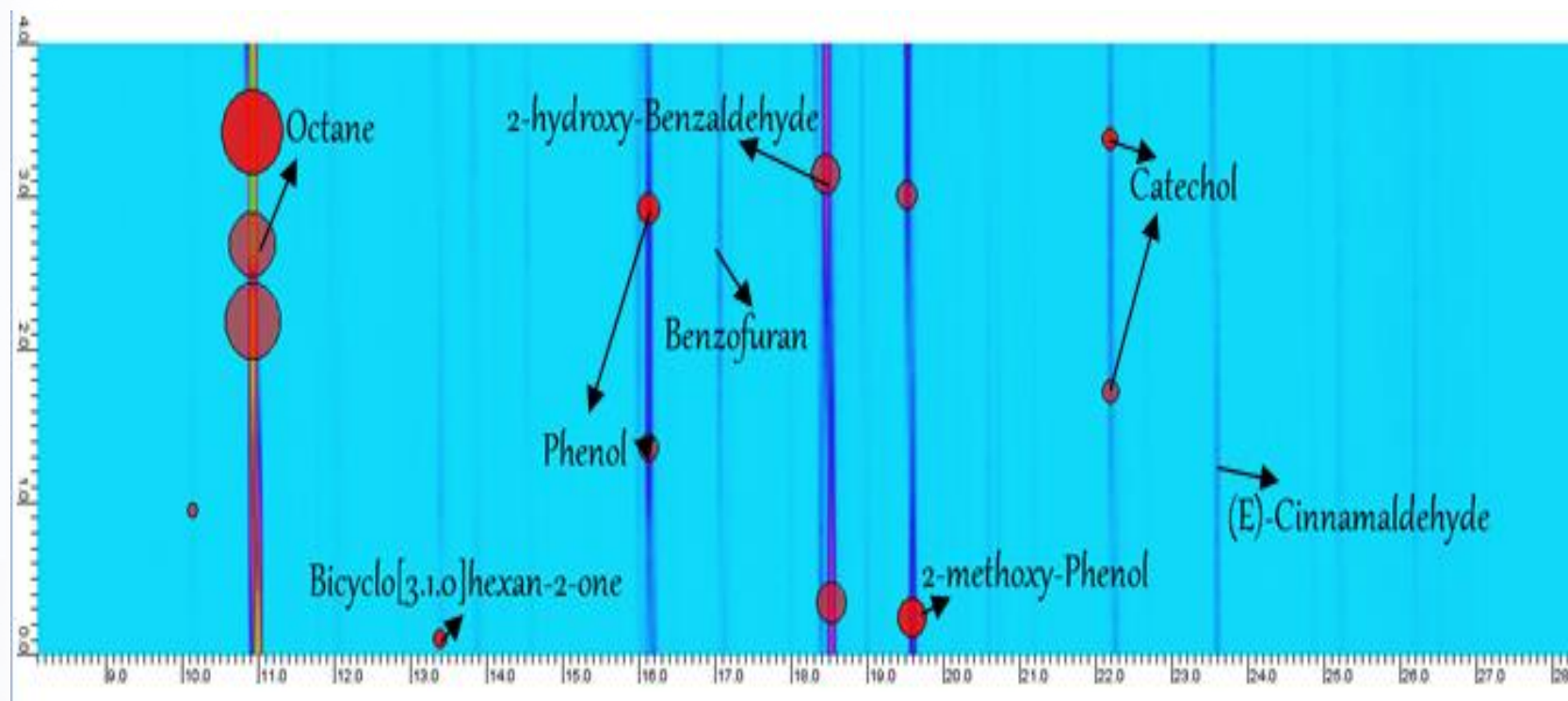
6. Main products

The main products	
Light products	Heavy products
CO , CO_2 , CH_4 , C_2H_4 , C_2H_4 , C_2H_6 , C_3H_6 , C_3H_4 ,	2-Hydroxy-benzaldehyde; Phenol; Pyrocatechol; Cinnamaldehyde; Benzofuran; 1,3-Benzodioxol-2-one; Cresol.

7. Improved separation by 2D-GC

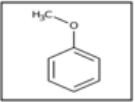
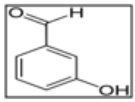
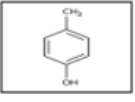
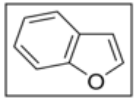
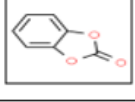
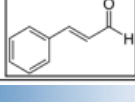
Octane is not a product ; it is the standard used for the quantification

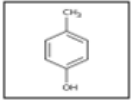
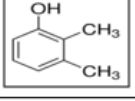
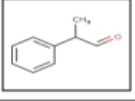
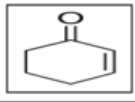
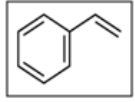
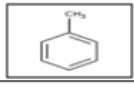
Second Retention time



First Retention time

8. Comparaison between 1D-GC and 2D-GC products

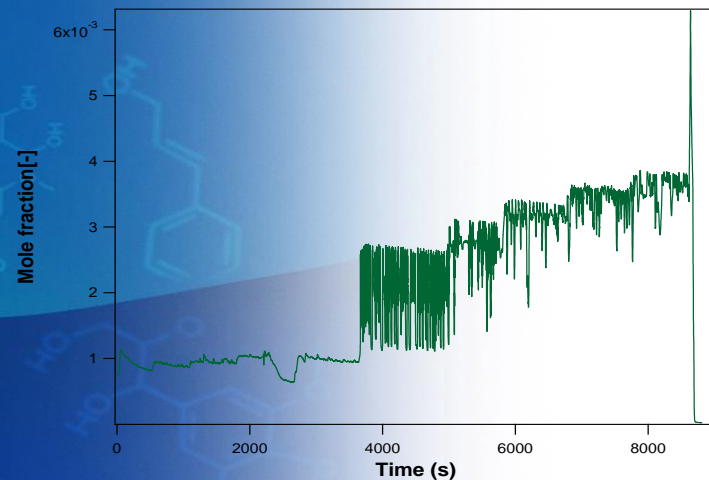
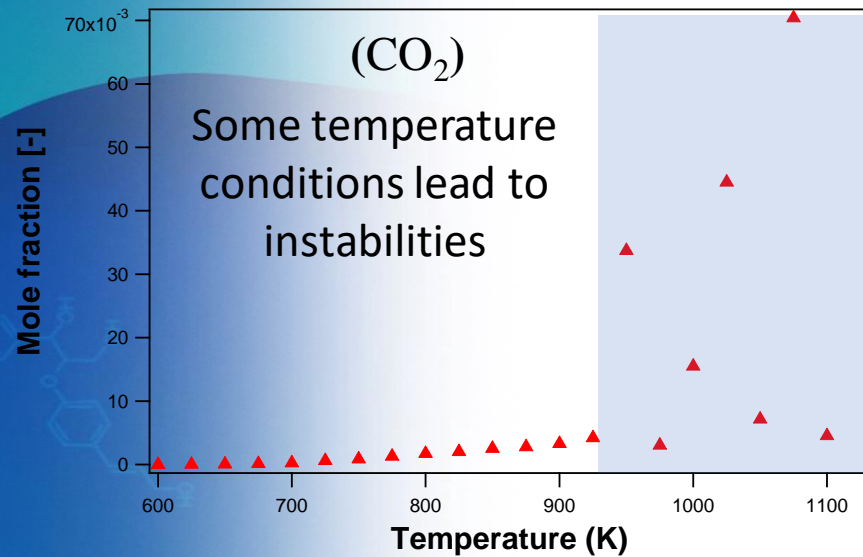
Molecules	GC-1D	GC-2D
Anisole 	✓	✓
2-hydroxybenzaldehyde 	✓	✓
2,3-dimethylphenol 	✓	✓
Benzofurane 	✓	✓
1,3-benzodioxol-2-one 	✓	✓
(E)-Cinnamaldehyde 	✓	✓

Molecules	GC-1D	GC-2D
P-cresol 	✗	✓
2,3-dimethylphenol 	✗	✓
2-phenylpropenal 	✗	✓
2-cyclohexan-1-one 	✗	✓
Styrène 	✗	✓
Toluène 	✗	✓

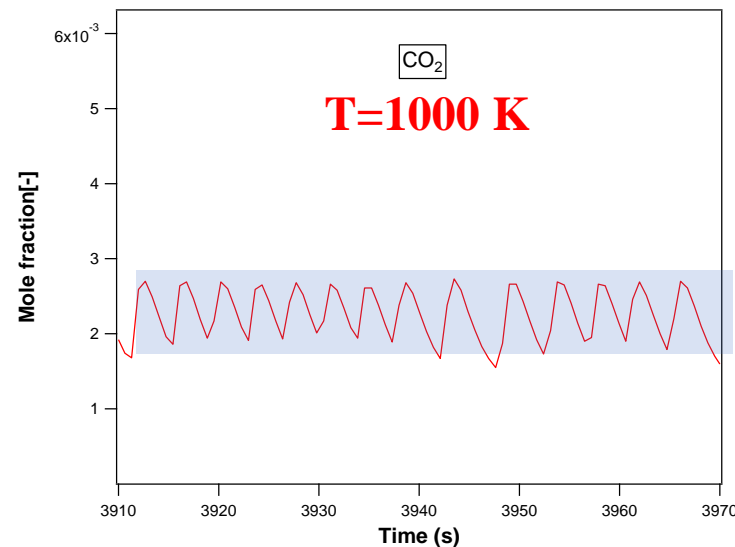
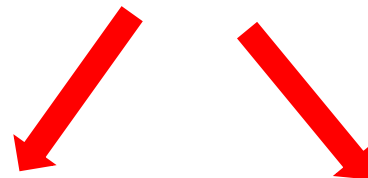
9. High temperature oscillations behaviour (CO_2)

Lubrano Lavadera, M., et al. (2018). Oscillatory Behavior in Methane Combustion: Influence of the Operating Parameters. *Energy & Fuels*.

Stagni, A., et al. (2019). The role of chemistry in the oscillating combustion of hydrocarbons: an experimental and theoretical study. *Chemical Engineering Journal*, 123401.



Quantification
using online MS



Conclusion

- Same guaiacol conversion observed between our study and literature.
- The same reactivity of heavy and light species.
- 2D-GC: improved separation of the species.

Perspectives for Guaiacol

- Study of guaiacol oxidation in fuel-lean ($\Phi=0.5$) and fuel-rich ($\Phi=2.0$) environments,
- Continue the study of oscillations for the heavy species ($>C_5$), the identification of conditions (amplitude, temperature range)
- Identification of the structures of new compounds detected by GC-2D,
- Development of a detailed kinetic model for the oxidation of Guaiacol

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